

NEPHELINESYENITE.COM

FOAMKRETE™.COM
An Organic Soil To Feed. Preserves The Low Cost Home Building Alternative.

*A Business Plan
for Affordable
House Building
Breakthrough
Material Sold
to Individuals
as a Bootstrap
\$10 In-Place Ton,
Protected by
a Rock Solid
Reserved Bank
of 250 Million
Tons of Rare
Nepheline
Syenite with The
Same Chemistry
Selling in China
for \$250 per ton!*

Nepheline Syenite >>>

FoamKrete™ >> ECO insulation screed finish

Looking for **FoamKrete™** Dealer/ Distributors/ Builders

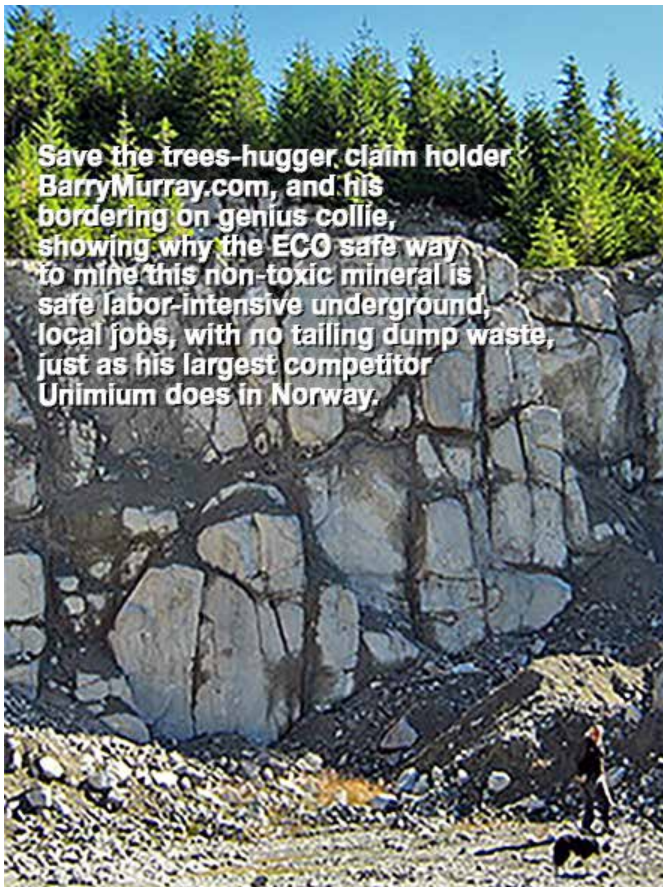
“Individual investors need to do their own homework by reading Geologic, and University Level Documentation offered on FoamKrete.com to have a due diligence understanding that this proposal IS NOT a Wall Street style IPO stock offering. It should be understood that making a financial forward looking prudent \$10 per ton mining commitment buying into something so ‘rock solid’ by the ton, the liquidity is in selling product, instead of paper.”

Seventy-eight year-old ‘single signer’ claim holder
Barry Murray of BarryMurray.com.

WHAT EXACTLY IS **FOAMKRETE™**?

First off, it is something that cannot be patented in that it is 100% percent Nepheline Syenite (not the poisonous cyanide) just as it comes from a rare, Rare Earths deposit at Table Mountain, Lincoln County, Oregon.

How rare? When it comes to Nepheline Syenite, the only other possible sources of supply in the US is the large property owned by 3M in Arkansas, a slightly different mix that is possibly involved with Tesla and Owens Corning in solar roofing tiles perfect for FoamKrete™ walls. And 3M has a smaller deposit in New Mexico with a more similar chemistry to **FoamKrete™** qualities being marketed as pre-cast AAC complete wall units.



Save the trees-hugger claim holder BarryMurray.com, and his bordering on genius collie, showing why the ECO safe way to mine this non-toxic mineral is safe labor-intensive underground, local jobs, with no tailing dump waste, just as his largest competitor Unimium does in Norway.

The recent rain-forest magic mineral use discovery is that with CLC, or Cellular Lightweight Concrete, just after mixing a 100% fine Portland Cement, as almost a mortar mix without coarse gravel and rocks as filler, the CLC required Nepheline Syenite Alumunia powder (Al2O3), and a compatible super fine alkaline Super Silica Aggregate (SiO2) when added just after an on-site mixing activates a natural foaming action that expands the volume of one bag of cement into the equivalent of four to five bags in volume. A 60% saving when building an affordable house.

Being a lightweight “yeast starter dough” **FoamKrete™** is easily pumped into a flat laying simple to build wooden forms, which after curing strong thanks to a fortunate advantage of Nepheline Syenite over

that of fly ash in drying pozzilins, are simply tilted up intact as a wall system ready to bolt together.

Building costs are lowered further below stick built houses because besides favorably competing on lumber costs, by laying in a complete PVC electrical and plumbing conduits, actually acting as a replacement for not needed re-bar. This cost saving eliminates weakening by drilling through, or worse, cutting into already installed 2x4s.

Then there are the savings in pre-installing slide-in window frames into what is a one piece triple duty wall with a decorative siding, the wall insulation taken care of properly, and a ready to sand and paint, or stain, inside drywall.

As the \$10 per ton (plus continuing 2% royalty) purchaser automatically makes them a **FoamKrete™** Dealer (also with a 2% royalty) here are a few suggested 'Elevator' or 'Shark Tank' pitches where "You-Too" can wager in as an individual 'Profit or at risk Loss IRS Schedule C' player by buying into the opportunity of helping building affordable housing, from the grass roots up!



* **FoamKrete™** is Nepheline Syenite (not cyanide), a "Swiss Army Knife" of unique Oregon rain forest non-toxic near Rare Earths PH neutral building material which when used with new nanotechnology chemistry guarantees cost savings for building Cellular Lightweight Concrete ECO natural homes.

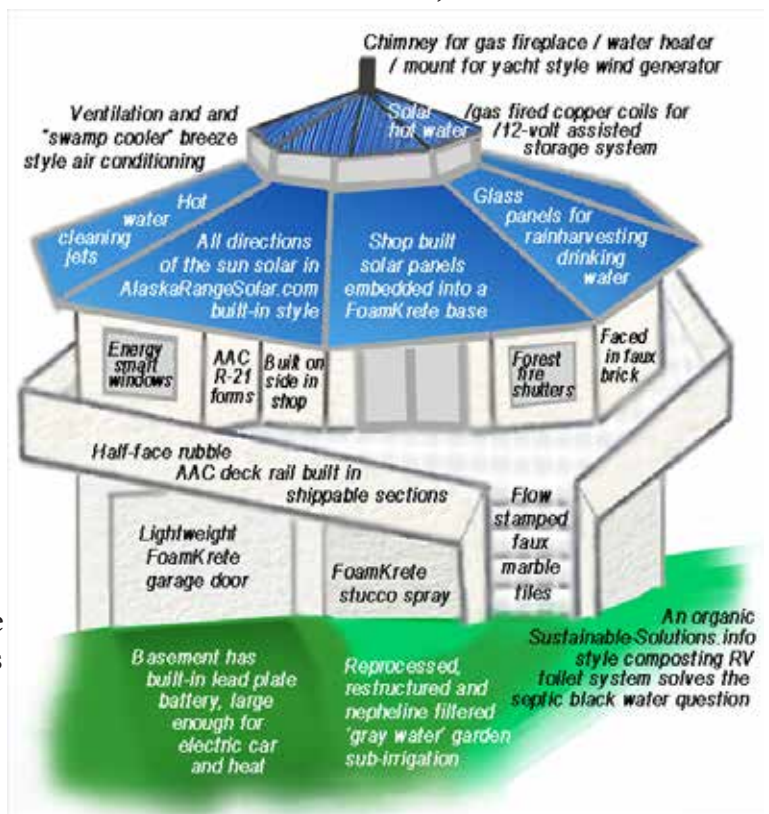
* **FoamKrete™** is spelled with a 'K' for the natural Nepheline Syenite mix addition of Potassium oxide (K₂O) to a CLC foamcrete that uses environmentally dangerous fly ash collected from smoke stacks that burn coal.

* The good news is that just as the Amazon rain-forest is looked as a possible answer to a cancer cure, Oregon's answer to Climate Change through energy savings, with the almost do-it-yourself tilt-up walls of a green affordable "zero energy" rock solid housing solution to recover the inflation of the paper dollars vs. the deflated housing value aftermath of sub-prime mortgage speculation.

- * **FoamKrete™** already a really strong rigid insulation system that when cured in a leak free closed ‘envelope’ has an ‘R’ value rating that leaves the ‘pink people’ seeing red.
- * Add a built-in solar rainwater harvesting smart roof by embedding the new Tesla solar tiles, competing in cost with ordinary flammable asphalt based shingles, and be able to live off a public grid will save further on build-able land infrastructure development costs.
- * CLC concrete has been proven to being Forest Fire Resistant (nothing is fireproof) with a Class One four-hour fire protection up to 3,000 degrees! As [shown on national TV](#) at Omak, Washington, where a home-built domed house owner took a video out his windows of neighbors, who had evacuated, major financial losses being consumed.
- * To a lesser standard **FoamKrete™** for retro rehabbing houses with nailed or screwed on CLC siding, or sprayed or troweled “stucco” protection outside or inside, that conveniently takes also takes care of care of mold and sound problems.
- * As **FoamKrete™** is 80% air, the other way to escape the aftermath of catastrophic wildfires usually followed by flash flooding of river, and mudslides, is for a **FoamKrete™** house to have a sealed “FloatKrete boat floor” setting on an ordinary dense concrete tremor pad that would break apart when absorbing the shock in an earthquake .
- * A sealed **FoamKrete™** home envelope is good insurance against flood and fire, and beyond through the totally unthinkable “blame it on God” events as a global warming coastal tidal surge, or earthquake tsunami wave.

* And of course there are a lot of un-thought of free protections with a **FoamKrete™** fortress that the big bad wolf cannot be blown down. As being rodent proof, termite proof, sound proof, mold proof, and bugler proof. Add Nepheline Syenite drip water filtering hydrophobic slide out window boxes - slide in cold frames, and deal with food rioting should our fragile big grocery store system fail. There is a published paper that suggests CLC as an energy absorber of explosions and low-velocity without fracturing. Truly a modern version for a family castle keep.

* **FoamKrete’s™** most dramatic best use impact would be to build work from home off-grid ECO villages on land with permitting problems. Or setting up affinity business centers of individually ownership or CO-OP home industries that provide labor intensive job opportunities that do not require expensive rush hour traffic commuting.




As call fulfillment of help assistance contractors; organic truck farms; www design, management, hosting; manufacturing, or using and FoamKrete™ product as 3D printed solar powered picnic coolers; or as the light weight concrete, being 80% air, floats, houseboats; or bigger as in- place retirement centers where nursing caregivers children are welcome as part of the community; or anything else environmentally innovative that provides labor intensive job opportunities that doesn't require expensive rush hour traffic commuting.

* **FoamKrete™** is a non-toxic, PH neutral, natural (non-patentable) mix of rare soluble nano Alumina powder (Al₂O₃) with a very pure nano Silica sand aggregate (the SiO₂ used in third stage solar designs) locked into Oregon's uniform sill deposit.

* **FoamKrete's™** natural chemistry is almost the exact same as Alibaba.com Nepheline Syenite selling for \$250 per ton when ground down to face powder -325 fineness in China, where 3D printing houses with a pump-able CLC for \$5000 was pioneered.

Chinese Nepheline Syenite In Bulk	Oregon Nepheline Syenite In Bulk
SiO ₂ = from 60% to 64%	SiO ₂ = from 58% to 59.62%
Al ₂ O ₃ = from 17.4% to 19.3%	Al ₂ O ₃ = from 18.25% to 19.35%
CaO = from 0.9% to 1.3%	CaO = from 0.85% to 1.3%
MgO = from 0.2% to 0.4%	MgO = from 0.2% to 0.3%
LOI =. from 0.5 to 0.6	LOI =. from 0.31 to 4.61
K ₂ O = from 5.4% to 7%	K ₂ O = from 4%
Na ₂ O = from 6.1% to 7%	Na ₂ O = from 12.52%



Nepheline

Guangzhou Changying

Nepheline Syenite 325mesh

US \$240-260 / Metric Ton

25 Metric Tons (Min. Order)

Dimensions: 325 mesh
 Shape: powder
 Application: Glaze, Engobe, Tableware and ceramic bo...
 Chemical Composition: SiO₂: 61%
 Model Number: SYN013
 Brand Name: shangyear

* **FoamKrete™** has been proven recently as an affordable after-mixture to ordinary cement that expands output from a mixer, which then may be pumped on a building site into “yeast bread pan forms” for curing, and tilting up house walls that also happen to be Class One (rated of surviving 2,900 degree for four hours) Wildfire protected, with a ‘R’ value of twice that of the popular cotton candy “pink” stuff found in big box hardware stores.

* As **FoamKrete™** walls are 80% hydrogen bubbles locked together for strength, the material should also be sold in a do-it-yourself, or in a small builder kit, when the ‘solid’ cement envelope protection economics are explained that buying one bag of cement, and a similarly priced bag of **FoamKrete™**, replaces the need for three additional bags of cement mixed on site by FoamKrete distributor rental equipment. A building cost 60% saving for up to two story homes, without even figuring in what additional filler gravel or rock costs for mixing dense concrete that also requires expensive re-bar.

* And, recently Nepheline Syenite technology has been further proven by so-called backward third world countries, to be smarter, better, cheaper, and more wolf puffing blow your house away (tornadoes, flash floods, tsunami rising tidal waves) resistant than wasteful stick-built housing. Which has provided a lot of innovative on-site mix and pump equipment affordable enough to be rented out to go with the difficult to find elsewhere “magic after mix” from a local **FoamKrete™ Distributor?**

* Recently Russia, that has the world’s largest supply of Nepheline Syenite stunned everyone following the state of the art of 3D house printing for \$10,000. Twice the cost of China’s early, but ugly, experimental houses, perhaps Apis Cor might be willing to sell a 3D printer, without their secret formula after-mixture.



Explaining the Conditional Bill of Sale Receipt With a Face Value Measured in Tons of in-place Table Mountain Ore ...

But first a Web War Warning. So sad that in these days of vicious hacking by the Anonymous Empire of Evil that what I experienced as a free First Amendment journalist on the World Wide Web is being destroyed through stealing easy to copy websites for spoofing, phishing, and misdirection of e-mail. Ironic, isn't it, that Information Highway had its roots in a national defense system web connecting universities doing “secret sensitive” research? And this threat to American small business extends past Russia, and China, to perhaps futures and monopoly market manipulations.

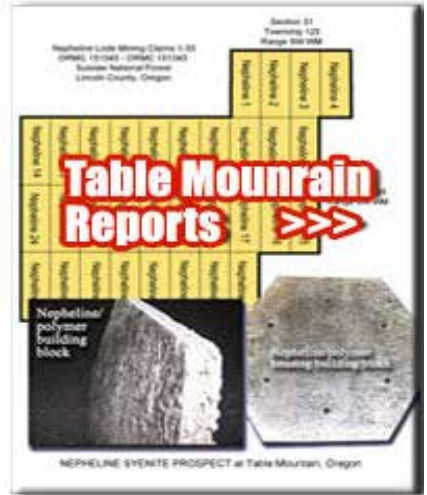
So, thank you for arriving here ignoring any ‘flagged’ warnings questioning my freelance magazine photojournalist integrity of ‘real news.’ I learned what that really entailed by going through a *LIFE Magazine* a “two dot standard” colored pencil fact checking by editors of my seven printed pages of text. From McGraw-Hills *Chemical Week* I learned that the language of defining a recipe, such as developing BxW photography needed to be

a precisely defined molecular formula for potassium permanganate as $KMnO_4$. And from an editor of *Holiday Magazine*, that selling the hidden beauty behind a color photograph of a travel destination needed so much more than worn-out boilerplate clichés. Which OMG IMHO today are being further condensed by tweets as tweets.

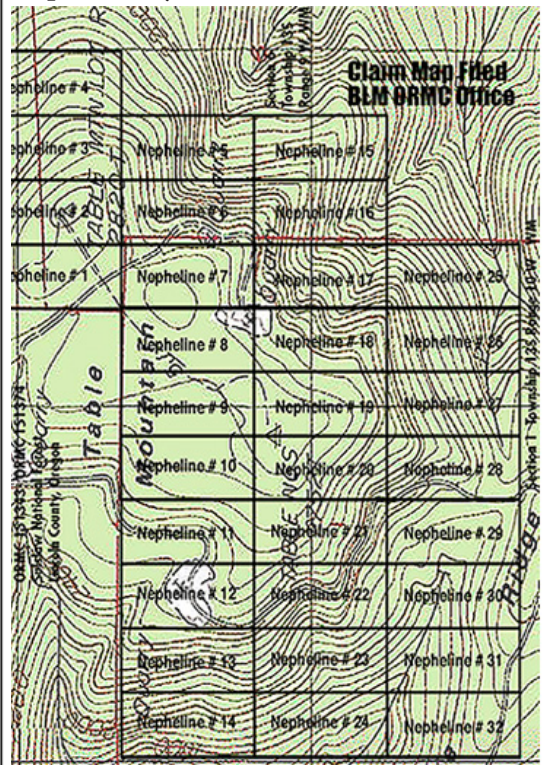
It takes more than 140 characters to explain something as complex as “the best-kept secret of a huge discovery of a new gray gold”. And that left the easy to copy HTML text of FoamKrete.com at risk.

Within five days of launch, this site’s web stats showed an attempt was being made by legal linking from Russian porn sites, in a silly attempt to capture the URL into a slave computer interlinked network that has already tweak tricked some very well known American enterprises as focused as pizza-imperia, linen dresses, and the JacksonHoleChamber partnership tours.

Consequently, this explains the reformatting format decision of the critical information on the FoamKrete.com web site needed to make a due diligence validity protected by being locked in a ‘do not edit restricted,’ virus free, Adobe Acrobat PDFs which may be safely downloaded for your records. This document will have a new e-mail address, and phone number on a Contact Form on the last page for humans to respond to after supposedly reading and understanding the important points of an offer of individual-to-individual to sell/buy



one in-place ton at a time on the of Nepheline Syenite claim block.



My website and phone number have been hit so often that I am used to harassment by Spam harvesters so bold I was told once, on my own machine, “Barry STOP doing that”.

So, to double check who is underwriting the **FoamKrete™** small business venture by sharing the opportunity for other individuals, go to BarryMurray.com that have a clean E-mail address for the moment, or to get past the robocallers try phoneing 541-NinerNinerTwo-Sixtythree plus a lucky Thirteen, also for the moment.

The most protected way, for both of us, to communicate is to my physical address, for **FoamKrete™**, which is, US Post Office Box 678, Waldport, OR 97394. Remember that US Postal inspectors have had the clout for a long time to issue a “wire and mail fraud” charge that has often been presented to grand juries for criminal indictment purposes. Something that E-mail cannot do at this time.

An equally wordy conditional order form of guaranteed contracts (backed by a multi-million dollar valued reserve of **ECO-Minerals-Stockpile.net**) which will be returned as a printed out and signed by a seventy-eight-year-old ‘single signer’ claim holder Barry Murray and his heir assignees of a B-B trust fund to handle the income of the 2% royalty.

Start here at \$0, on an Order Form of up to 5 step flow-through investments:

- 1) \$10 per ton paid to Barry Murray / **ECO-Minerals-Stockpile.net**.
- 2) \$10 per ton for registering with the marketing management service of FoamKrete.com.
- 3) \$10 per ton as a down payment to **ECO-Mining-Milling.com** for contract processing.

When the individual serial numbered ton has paid the contractor’s reasonable “costs plus 10%”, and the 10% total royalties as:

- 2% to claim-holder Barry Murray/**ECO-Minerals-Stockpile.net**
- 2% to the Initial PayPal purchaser that bought the in-place ton. This as a control check when someone else surrenders an assigned bill of sale certificate.
- 2% to **FoamKrete™ LLC** for marketing and advertising management.
- 2% extra over required USFS fees to the Siuslaw National Forest as a “gift” to help out local fire fighting crews, tree planting, and volunteer participation in recreation projects.
- 2% extra over required local government taxes going into a volunteer fund for supporting valid Lincoln County tourism attractions.

Then, after taking delivery of the product that has an established wholesale price, the individuals choice is to take a profit by cashing out, or:

- 4) Pay another \$10 per ton to continue with a regional “franchised” **FoamKrete™** distributor LLC.
- 5) And/Or pay another \$10 per ton to continue onto a buying-in to actually building **ECOhousingofAmerica.com** developments.



Click For Nepheline Syenite Order Form